

Date: Wednesday, 7/30/2008 1:31:52 PM
 User: David Duval

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WEARPLATE (FWD)		
Job Number	: 05037		Part Number	: D38051		
Estimate Number	: 13459		Drawing Number	: D3805 PROTO		
P.O. Number	:		Project Number	: N/A		
This Issue	: 7/30/2008	S.O. No. :	Drawing Revision	: PROTO		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : R & D SM/MED FAB	Due Date	: 8/6/2008	Qty:	2 Um: Each
Previous Run	: 40509					
Written By	: <u>AD</u> / 08/07/08					
Checked & Approved By	:					
Comment	: Est Rev:A 08-07-15 new issue DD verified by:EC Est Rev:B 08-07-30 redesign flat pattern DD verified by:EC					

Additional Product

PROTOTYPE

Job Number:		FOR ENGINEERING USE ONLY
Seq. #:	Machine Or Operation:	Description :
1.0	M304S18GA 	304/316 .050 Sheet <i>S6P</i>  Comment: Qty.: 2.3529 sf(s)/Unit Total : 4.7059 sf(s) 304/316 .050 Sheet batch: <u>M108156</u> <i>New design</i> <i>SAD 08/07/08 2</i>
2.0	WATER JET 	FLOW WATER JET 
	Comment: FLOW WATER JET 1-Cut as per Dwg D3805 Dwg Rev: <u>PROTO</u> Prog Rev: <u>PROTO</u>	
	2-Deburr if necessary	<i>SAD 08/07/08 2</i>
3.0	QC2 	INSPECT PARTS AS THEY COME OFF MACHINE 
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>SAD 08/07/08 2</i>
4.0	QC8 	SECOND CHECK 
	Comment: SECOND CHECK	
5.0	BRAKE NC 	NC BRAKE 
	Comment: NC BRAKE Form as per Dwg D3805 using Jigs DT8261and DT8326	

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Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP

**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENGINEERING USE ONLY

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-08

charge to W/J # 00255A

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-642

Job #: 00255A

Date: 08.07.30

Product Name: Wearplate

Requested By: CP

Design Manager Approval: NP

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
2	D3805-1	SF	FWD PLATE	08.07.30	Y	ASAP		

DART AEROSPACE LTD	Work Order:	05037
Description: Wear plate (FWU)	Part Number:	D38051
Inspection Dwg: 38051 Rev: PROTO		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>SAD</i>	Audited by:		Prototype Approval:	
Date:	<i>08/07/20</i>	Date:		Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

